

Serial No. 09/921,170  
Reply to Office Action of October 20, 2003

**Amendments to the Claims:**

Please cancel claims 6-7, and 16-17.

Please amend claims 1, 11, 21-24, 26, 29, and 35-36.

Please add claims 45-47.

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A piston head assembly for reciprocating in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the piston head assembly comprising:

a piston hub comprising:

an annular flange having an outer surface; and

~~an~~ a substantially cylindrical annular resilient piston seal mounted on the piston hub, the ~~annular resilient~~ piston seal comprising:

~~an~~ a substantially cylindrical annular heel section of a first resilient material having a first hardness, the annular flange concentrically embedded into a ~~posterior surface~~ first end of the ~~annular~~ heel section, an outer portion of the ~~posterior surface of the annular heel section~~ surrounding a portion of the outer surface of the annular flange; and

a substantially cylindrical lip section of a second resilient material, the second resilient material having a second hardness with the second hardness being less than the first hardness, a first end of the lip section concentrically ~~connected to an anterior surface~~ abutting a second end of the ~~annular~~ heel section, the lip section sealing with the inside surface of the cylinder,

~~wherein the annular heel section is disposed between the annular flange and the lip section~~

wherein the lip section does not engage the annular flange.

2. (Original) The piston head assembly of claim 1, wherein the annular resilient piston seal is bonded to the piston hub.

Serial No. 09/921,170  
Reply to Office Action of October 20, 2003

3. (Original) The piston head assembly of claim 1, wherein the annular heel section surrounds the entire outer surface of the annular flange.

4. (Original) The piston head assembly of claim 3, the annular flange comprising:

an annular lip on a posterior surface of the annular flange, the heel section overlapping the annular lip.

5. (Previously Amended) The piston head assembly of claim 1, the lip section comprising:

an annular projection formed in an outer surface of the lip section, the annular projection having a maximum outer diameter in an interior portion of the annular projection greater than the inside diameter of the inner surface of the cylinder, the annular projection compressible upon insertion of the piston head assembly into the cylinder, forming a seal.

6. (Cancelled.)

7. (Cancelled.)

8. (Original) The piston head assembly of claim 5, wherein the annular projection has a generally triangular cross section.

9. (Previously Amended) The piston head assembly of claim 1, wherein the second resilient material is a polyurethane.

10. (Cancelled.)

11. (Currently Amended) A resilient annular piston seal for mounting on a piston head for reciprocating in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the resilient annular piston seal comprising:

an annular flange having an outer surface;

Serial No. 09/921,170  
Reply to Office Action of October 20, 2003

an a substantially cylindrical annular heel section of a first resilient material having a first hardness, the annular flange concentrically embedded into a ~~posterior surface~~ first end of the ~~annular~~ heel section, an outer portion of the ~~posterior surface~~ first end of the ~~annular~~ heel section surrounding a portion of the outer surface of the annular flange; and

a substantially cylindrical lip section of a second resilient material, the second resilient material having a second hardness with the second hardness being less than the first hardness, the lip section concentrically connected to ~~an anterior surface~~ a second end of the ~~annular~~ heel section, the lip section sealing with the inside surface of the cylinder,

~~wherein the annular heel section is disposed between the annular flange and the lip section~~

wherein the lip section does not engage the annular flange.

12. (Original) The piston seal of claim 11, wherein the piston seal is bonded to the annular flange.

13. (Original) The piston seal of claim 11, wherein the annular heel section surrounds the entire outer surface of the annular flange.

14. (Original) The piston seal of claim 13, the annular flange comprising:  
an annular lip on a posterior surface of the annular flange, the annular heel section overlapping the annular lip.

15. (Previously Amended) The piston seal of claim 11, the lip section comprising:  
an annular projection formed in an outer surface of the lip section, the annular projection having a maximum outer diameter in an interior portion of the annular projection greater than the inside diameter of the inner surface of the cylinder, the annular projection compressible upon insertion of the piston head assembly into the cylinder, forming a seal.

16-17. (Cancelled)

Serial No. 09/921,170  
Reply to Office Action of October 20, 2003

18. (Original) The piston seal of claim 15, wherein the annular projection has a generally triangular cross section.

19. (Previously Amended) The piston seal of claim 11, wherein the second resilient material is a polyurethane.

20. (Cancelled).

21. (Currently Amended) A method of sealing a piston head for reciprocating in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the method comprising the steps of:

forming ~~an~~ a substantially cylindrical annular heel section from a first resilient material having a first hardness;

concentrically embedding an annular flange in a ~~posterior surface~~ first end of the ~~annular~~ heel section, covering a portion of the outer surface of the annular flange with the first resilient material;

attaching the ~~annular~~ heel section to the annular flange, forming a piston head;

concentrically forming ~~an~~ a substantially cylindrical annular lip section from a second resilient material having a second hardness onto ~~an anterior surface~~ a second end of the ~~annular~~ heel section, with the second hardness being less than the first hardness, the ~~annular~~ lip section having a maximum outer diameter in an interior portion of the ~~annular~~ lip section larger than the inside diameter of the inside surface; and

inserting the piston head into the cylinder, comprising the step of.

radially compressing the ~~annular~~ lip section to form a seal,

~~wherein the annular heel section is disposed between the annular flange and the annular lip section~~

wherein the lip section does not engage the annular flange.

22. (Currently Amended) The method of claim 21, the step of attaching the ~~annular~~ heel section to the annular flange comprising the step of:

bonding the ~~annular~~ heel section to the annular flange.

Serial No. 09/921,170  
Reply to Office Action of October 20, 2003

23. (Currently Amended) The method of claim 21, the step of concentrically embedding an annular flange in a ~~posterior surface~~ first surface of the ~~annular~~ heel section comprising the step of:

covering the entire outer surface of the annular flange with the ~~annular~~ heel section.

24. (Currently Amended) The method of claim 23, further comprising the step of: concentrically forming an annular lip in a posterior surface of the annular flange; and

the step of embedding the annular flange comprising the step of:

wrapping the ~~annular~~ first end of the heel section around the outer surface of the annular flange onto the annular lip of the annular flange.

25. (Cancelled).

26. (Currently Amended) The method of claim 21, the step of concentrically forming ~~an~~ a substantially cylindrical annular lip section comprising the step of:

forming an annular projection on an outer surface of the lip section, the annular projection having a maximum outer diameter in an interior portion of the annular projection equal to the maximum outer diameter of the lip section.

27. (Previously Amended) The method of claim 21, wherein the second resilient material is a polyurethane.

28. (Cancelled).

29. (Currently Amended) A method of improving the life of a reciprocating piston seal in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the method comprising the steps of:

forming a resilient annular piston seal onto an annular piston hub having an ~~anterior surface~~ first end, a ~~posterior surface~~ second end, and an outer surface, the resilient annular piston seal formed onto the ~~anterior surface~~ first end of the piston

Serial No. 09/921,170

Reply to Office Action of October 20, 2003

hub, the resilient annular piston seal generally having an outer diameter less than the inside diameter of the cylinder, comprising the steps of:

forming a substantially cylindrical heel portion of a first resilient material having a first hardness onto the ~~anterior surface~~ first end of the piston hub, a ~~posterior surface~~ first end of the heel portion abutting the ~~anterior surface~~ first end of the piston hub; and

concentrically forming a substantially cylindrical lip portion of a second resilient material having a second hardness onto ~~an anterior surface~~ a second end of the heel portion distal from the piston hub, with the second hardness being less than the first hardness; and

forming the first resilient material around a portion of the outer surface of the piston hub, covering the portion of the outer surface of the piston hub,

~~wherein the heel portion is formed between the piston hub and the lip portion~~  
whercin the lip section does not engage the piston hub.

30. (Previously Amended) The method of claim 29, the step of forming the first resilient material around the portion of the outer surface of the piston hub comprising the step of:

bonding the resilient annular piston seal to the piston hub.

31. (Currently Amended) The method of claim 29, the step of forming the first resilient material around the portion of the outer surface of the piston hub comprising the steps of:

forming a annular lip in the ~~posterior surface~~ second end of the piston hub; and wrapping the first resilient material over the annular lip.

32. (Cancelled).

33. (Previously Amended) The method of claim 29, the step of forming a resilient annular piston seal further comprising the step of:

Serial No. 09/921,170  
Reply to Office Action of October 20, 2003

forming a concentric annular projection in the lip portion having a maximum outer diameter in an interior portion of the concentric annular projection greater than the inside diameter of the cylinder.

34. (Original) The method of claim 33, wherein the concentric annular projection has a generally triangular cross-section.

35. (Currently Amended) A piston head assembly for reciprocating in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the piston head assembly comprising:

a piston hub comprising:

an annular flange having a first surface, a second surface, and an outer surface connecting the first surface and the second surface; and

a first substantially cylindrical annular resilient piston seal mounted on the first surface of the piston hub, the first substantially cylindrical annular resilient piston seal comprising:

a first substantially cylindrical annular heel section of a first resilient material having a first hardness, a ~~posterior surface~~ first end of the first ~~annular~~ heel section covering the first surface of the piston hub; and

a first substantially cylindrical lip section of a second resilient material, the second resilient material having a second hardness with the second hardness being less than the first hardness, the lip section concentrically connected to an ~~anterior surface~~ a second end of the first ~~annular~~ heel section distal to the annular flange;

a second substantially cylindrical annular resilient piston seal mounted on the second surface of the piston hub, the second substantially cylindrical annular resilient piston comprising:

a second substantially cylindrical annular heel section of the first resilient material, an ~~anterior surface~~ a first end of the second ~~annular~~ heel section covering the second surface of the piston hub; and

Serial No. 09/921,170

Reply to Office Action of October 20, 2003

a second substantially cylindrical lip section of the second resilient material, the second lip section concentrically connected to a ~~posterior surface~~ second end of the second ~~annular~~ heel section distal to the annular flange; and  
an a substantially cylindrical annular middle section of the first resilient material connecting the first substantially cylindrical annular resilient piston seal and the second substantially cylindrical annular resilient piston seal, the ~~annular~~ middle section covering the outer surface of the annular flange,

~~wherein the first annular heel section is disposed between the annular flange and the first lip section, and~~

~~wherein the second annular heel section is disposed between the annular flange and the second lip section~~

wherein the first lip section and the second lip section do not engage the annular flange.

36. (Currently Amended) A piston head assembly for reciprocating in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the piston head assembly comprising:

a piston hub comprising:

an annular flange having an anterior surface, an outer surface and a posterior surface; and

an annular resilient piston seal mounted on the piston hub, the annular resilient piston seal comprising:

an a substantially cylindrical annular heel section of a first resilient material having a first hardness, a ~~posterior surface~~ first end of the annular heel section covering the anterior surface of the annular flange;

an annular bumper section of the first resilient material covering the outer surface of the annular flange at an intersection between the outer surface and the posterior surface; and

a substantially cylindrical lip section of a second resilient material, the second resilient material having a second hardness with the second hardness being less than the first hardness, the lip section concentrically connected to an



Serial No. 09/921,170

Reply to Office Action of October 20, 2003

~~anterior surface~~ a second end of the annular heel section distal to the annular flange,  
~~wherein the annular heel section is disposed between the annular flange and the lip section~~  
wherein the lip section does not engage the annular flange.

37. (Previously Amended) The piston head assembly of claim 36, the lip section comprising:

an annular projection formed in an outer surface of the lip section, the annular projection having a maximum outer diameter in an interior portion of the annular projection greater than the inside diameter of the inner surface of the cylinder, the annular projection compressible upon insertion of the piston head assembly into the cylinder, forming a seal.

38. (Original) The piston head assembly of claim 37, wherein the annular projection has a generally triangular cross section.

39. (Previously Amended) The piston head assembly of claim 36, wherein the second resilient material is a polyurethane.

40. (Cancelled).

41. (Previously Presented) The piston head assembly of claim 1, wherein the first resilient material is a polyurethane.

42. (Previously Presented) The piston seal of claim 11, wherein the first resilient material is a polyurethane.

43. (Previously Presented) The method of claim 21, wherein the first resilient material is a polyurethane.

44. (Previously Presented) The piston head assembly of claim 35, wherein the first resilient material is a polyurethane.

Serial No. 09/921,170

Reply to Office Action of October 20, 2003

45. (New) A piston head assembly for reciprocating in a cylinder, the cylinder having an inside surface, the inside surface having an inside diameter, the piston head assembly comprising:

a piston hub comprising:

an annular flange; and

a substantially cylindrical annular resilient piston seal mounted on the piston hub, the piston seal comprising:

a substantially cylindrical annular heel section of a first resilient material having a first hardness, a first end of the annular flange concentrically abutting a first end of the heel section; and

a substantially cylindrical lip section of a second resilient material, the second resilient material having a second hardness with the second hardness being less than the first hardness, a first end of the lip section concentrically abutting a second end of the heel section, the lip section sealing with the inside surface of the cylinder

wherein the lip section does not engage the annular flange.

46. (New) The piston head assembly of claim 45, wherein the piston seal is bonded to the piston hub.

47. (New) The piston head assembly of claim 45, the lip section comprising:

an annular projection formed in an outer surface of the lip section, the annular projection having a maximum outer diameter in an interior portion of the annular projection greater than the inside diameter of the inner surface of the cylinder, the annular projection compressible upon insertion of the piston head assembly into the cylinder, forming a seal.

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☒ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**